

Iron-on interlining




ANGLO


TECHNICAL TEXTILES

Quality Ref: Tailorform 33

Description	A heavyweight heat bonded interlining
Application	Ladies and gents heavyweight jackets and coats
Composition	Thermal bond base / polyamide and polyester fibre blend
Coating	13 Mesh polyamide dot
Nominal basecloth weight (g/m ²)	40
Colour	Charcoal
Colour stability	Fast and stable to HLCC4
Width	900mm
Length	200m
Fusing conditions	
Temperature (°C)	130 -150
Pressure – dial setting psi or bar	40-60 psi / 2.8-4.2 Bar
Time	8-12

After Care

Washing Symbol 
A number will indicate the maximum temperature (degrees C) which should be employed. A cross indicates that washing is not recommended.

Dry-cleaning symbol 
A letter in the circle will indicate the type of dry-cleaning fluid to be used. A cross indicates that the interlining is not recommended for dry-cleaning.

Dry-cleaning fluids
P Perchloroethylene, white spirit
F White spirit or Arklone

Fusing recommendations

Temperature
The recommended temperature is the heat which is available for fusing between the platens or rollers of a fusing press rather than the reading on the temperature dial. Should a digital pyrometer not be available to check the temperature, the use of thermo papers is recommended.

Pressure
The majority of conveyor-type electrically heated presses indicate the pressure as line pressure or dial pressure. The equivalent pressure exerted on the press bed (buck pressure) is calculated as roughly one-twentieth of the line pressure. For other types of press, operators should consult their press supplier for conversion factors.

Time
The specified fusing time is that in which fusing is actually taking place, i.e when the platens are closed (flat bed) or when the garment is in the main heating zone (conveyor type). The overall time should therefore be adjusted by the timing dial to allow for these conditions.

Fusing records
For optimum results, it is essential that press operators carry out periodic checks on each of the above three parameters and a record kept of all readings taken.

Testing
Fusing conditions are given as a guide and should be varied to suit individual presses and top fabrics.
Tests to evaluate the compatibility of the interlining and top fabric, both before and after washing and/or dry-cleaning, are recommended before proceeding to bulk production.

After Care



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